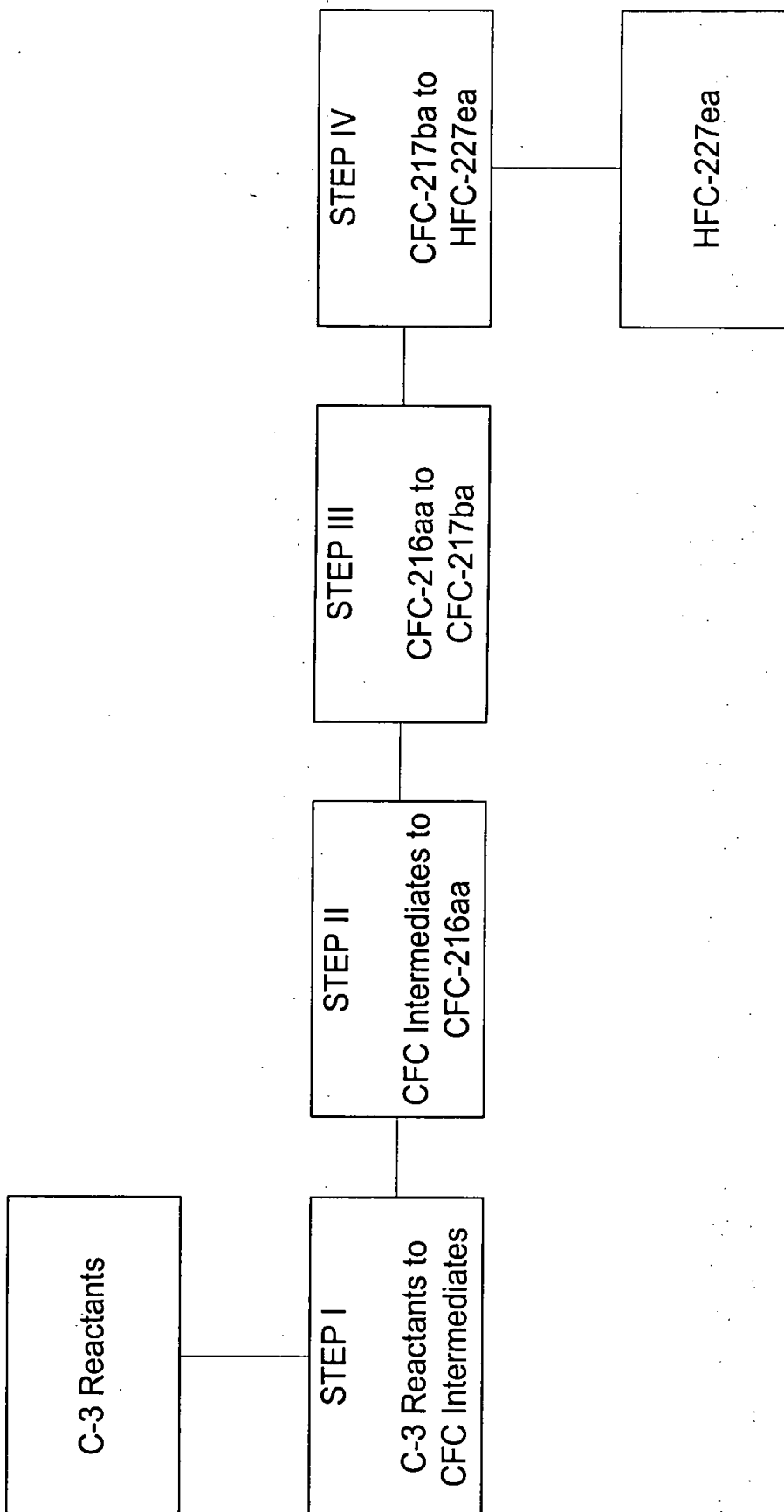
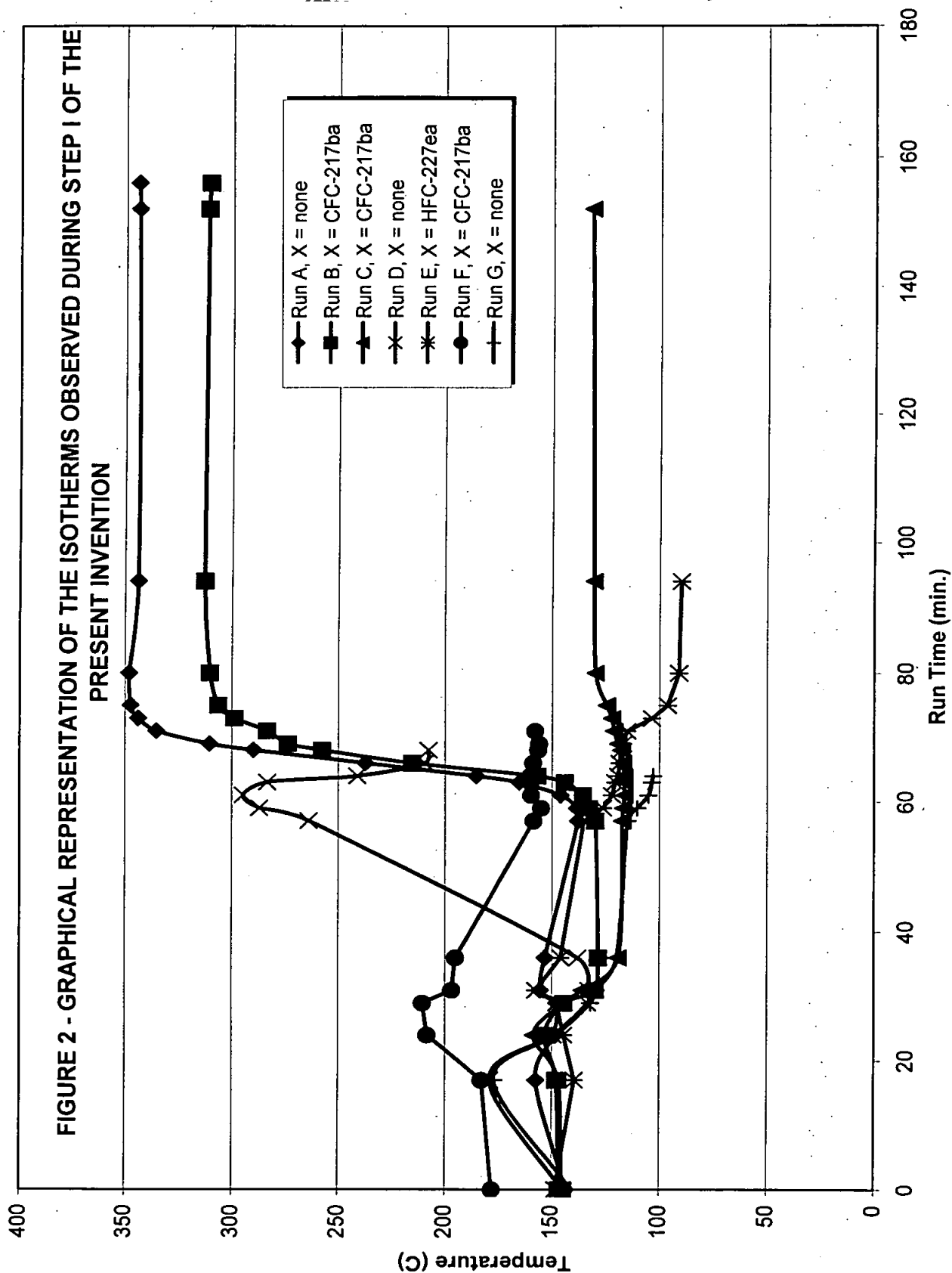


FIGURE 1



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Step I

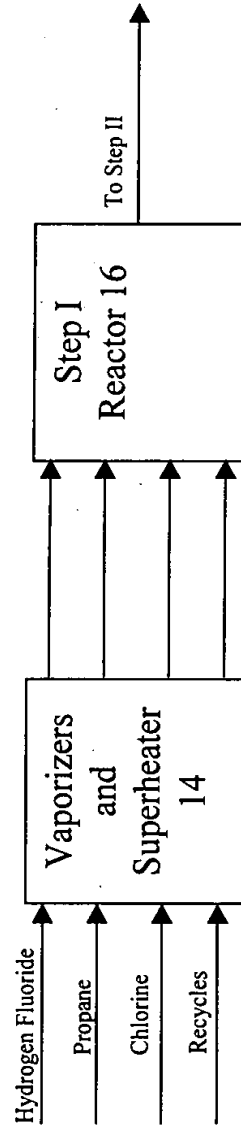


FIGURE 3

Step II

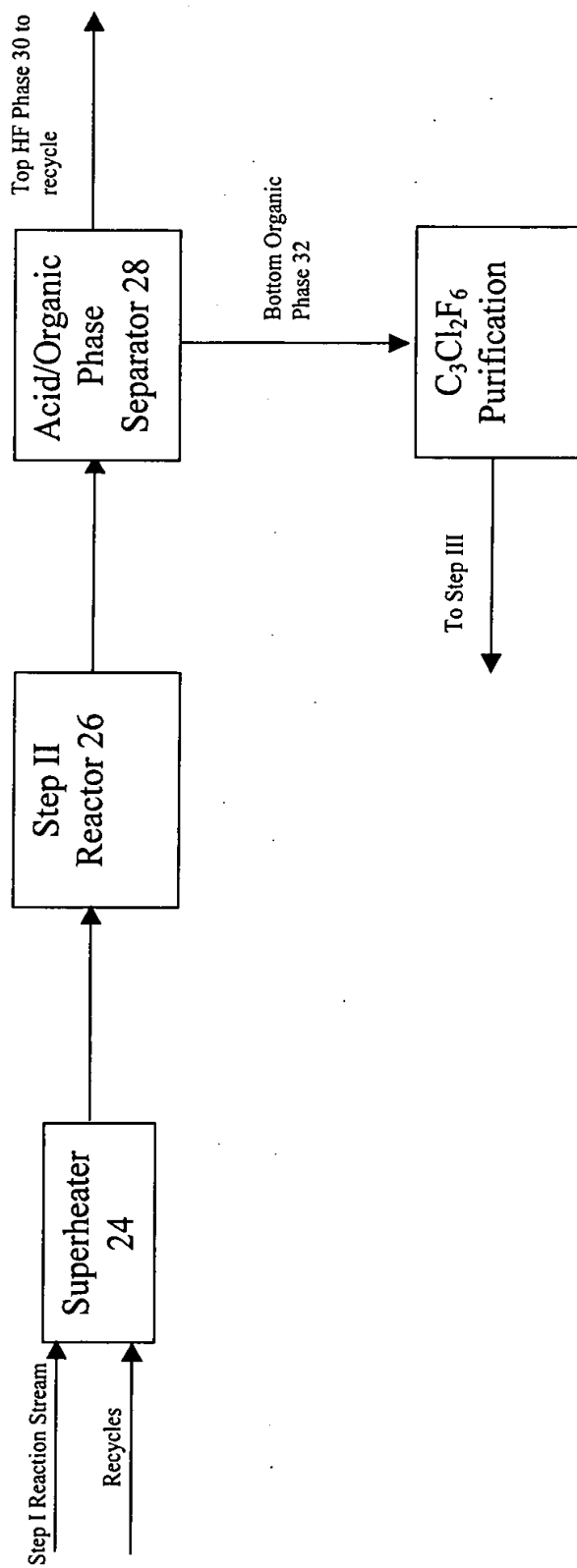


FIGURE 4

Step III

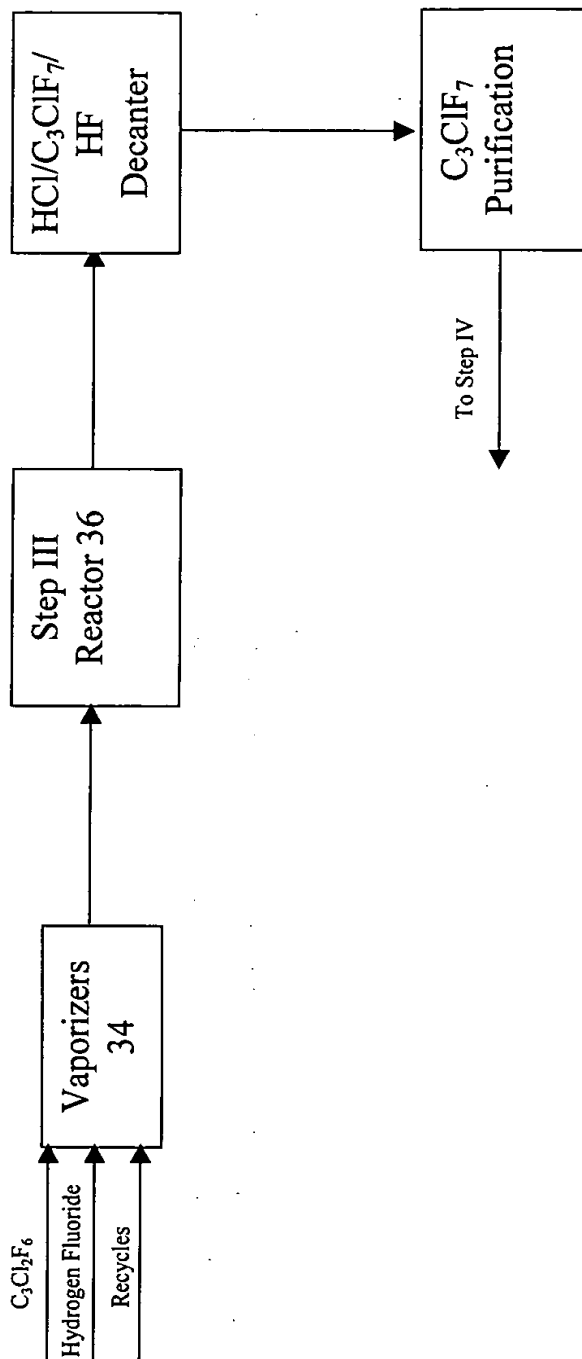
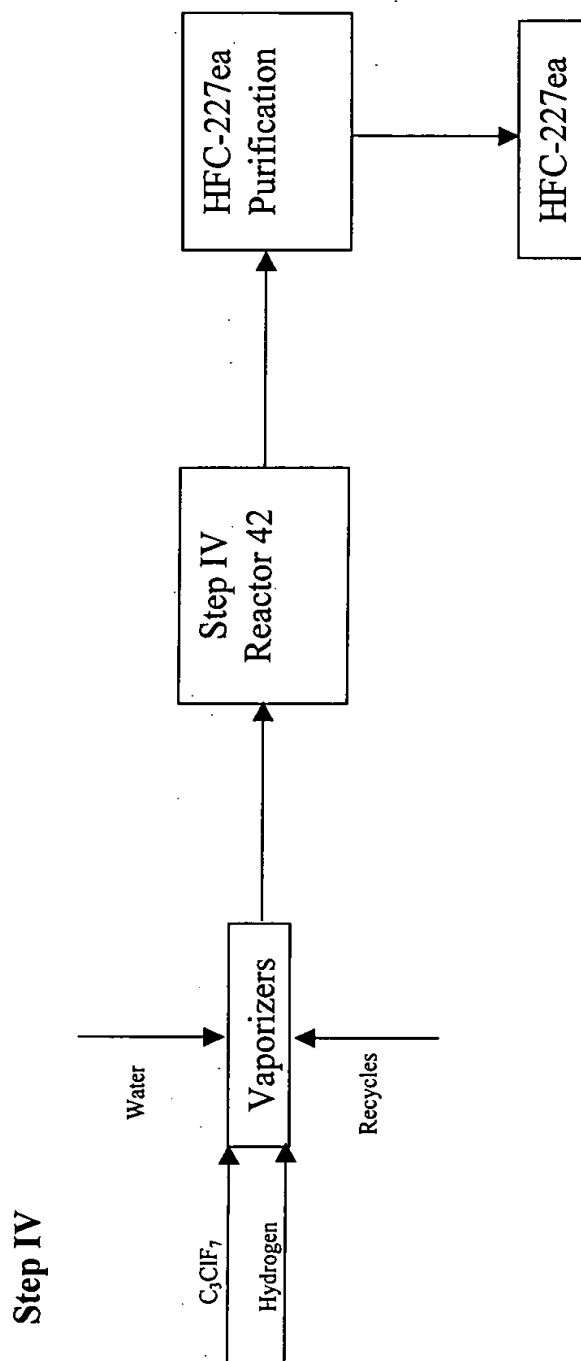


FIGURE 5



**FIGURE 6**

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FIGURE 7 - GRAPHICAL REPRESENTATION of the INCREASED CATALYST LIFE OBSERVED in an EMBODIMENT OF STEP IV

